

Work Order ID 143665 - 2

143665

Page 1

March 18, 2016 10:19:13 AM

Item ID: D350-567-113

Accept

N900040100

Setup Start

NS1

Revision ID:

Item Name: Replacement Exterior Super-sized Window

Stop

NS2

Start Date: 3/21/2016

Start Qty: 1.00

1

Cust Item ID:

Required Date: 3/23/2016

Req'd Qty: 1.00

1

Customer:

Reference:

Approvals:

Process Plan:

Date:

20160310

Tooling:

Date:

Run

Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
IIN-D350-567	E								
100	Document Control	0.00							
100	DOCUMENT CONTROL								
DC	Memo	0.00							
Doc.Control -USB or Paperwork	Photocopy bluefile & type labels per PPPD350-567-113		CHG003						
110	Packaging	0.00							
110	Packaging								
Packaging	Memo	0.00							
Packaging	Pick Packing Kit								
	ENSURE DT 8439 TEMPLATE IS INCLUDED								
120	QC4- 100% Inspect kits for completeness	0.00							
120	QC								
Quality Control	Memo	0.00							

160408

DAS 27 9-89

APR 08 2016

IX

DAS 28 9-89

Z MAR 21 2016

DAS 27 9-89

APR 08 2016



Work Order ID 143665

March 18, 2016 10:19:13 AM

143665

Page 2

Item ID: D350-567-113

Accept

N900040100

Setup Start

NS1

Revision ID:

Item Name: Replacement Exterior Super-sized Window

Stop

NS2

Start Date: 3/21/2016 Start Qty: 1.00

1

Cust Item ID:

Required Date: 3/23/2016 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130

0.00

130

Packaging

Packaging

Memo

0.00

Identify and pack for shipping as per PPPD350-567-113
Location:FG032

140

QC21- Final Inspection - Work Order Release

0.00

140

QC

Memo

0.00

Quality Control

AS 27 8-88

DAS 28 9-89

APR 8 2016

ML3

APR 8 2016

MF 16-4-8





Picklist Print

March 18, 2016 10:19:17 AM

Page 2

Work Order ID: 143665

Parent Item: D350-567-113

143665

D350-567-113

Parent Item Name: Replacement Exterior Super-sized Window

Start Date: 3/21/2016

Required Date: 3/23/2016

Start Qty: 1.00

Required Qty: 1.00

2600-6

Purchased No

110

Each

148.0000

12

12 24

2600-6

Camlock Stud

**

DAS

8

9-89

DAS

28

9-89

BAS

27

9-89

Location

Loc Qty

Loc Code

ST569

48

M133064

48

ST578

50

M133483

50

ST580

50

M133932

50

2600-LW

Purchased No

110

Each

250.0000

12

12 24

2600-1 W

Washer, Camlock Retaining

**

DAS

8

9-89

DAS

28

9-89

BAS

27

9-89

Location

Loc Qty

Loc Code

ST569

100

m131959

100

ST580

150

m134370

150

212-12

Purchased No

110

Each

140.0000

12

12 24

212-12

Receptacles

**

DAS

8

9-89

DAS

28

9-89

BAS

27

9-89

Location

Loc Qty

Loc Code

ST568

40

M133064 2X

2

M133363 10X

38

ST577

100

M133932

50

M134370

50

March 18, 2016 10:19:18 AM

Shop Packet Print

Page 2



Picklist Print

March 18, 2016 10:19:18 AM

Page 3

Work Order ID: 143665

143665

Parent Item: D350-567-113

D350-567-113

Parent Item Name: Replacement Exterior Super-sized Window

Start Date: 3/21/2016

Required Date: 3/23/2016

Start Qty: 1.00

Required Qty: 1.00

AN526C832R9

Purchased

No

110

Each

520.0000

21

21 42

AN526C832R9

Screw

**

DAS
27
9-89

Location

Loc Qty

Loc Code

over006

325

M134063

125

M134376

200

ST327

195

M132823

45 +3

M133932

150

NAS1149DN832J

Purchased

No

110

Each

1,997.000

42

42 82

NAS1149DN832.J

Washer

**

DAS
27
9-89

Location

Loc Qty

Loc Code

CA

84

M129499

84

ST260a

1500

M134180

1500

ST263

413

M131697

413

MAR 21 2016

DAS
28
9-89



Print

March 18, 2016 10:19:18 AM

Page 4

Work Order ID: 143665

Parent Item: D350-567-113

Parent Item Name: Replacement Exterior Super-sized Window

143665

D350-567-113

Start Date: 3/21/2016

Required Date: 3/23/2016

Start Qty: 1.00

Required Qty: 1.00

MS21042L08

Purchased

No

110

Each

1,469.000

21

2142

MS21042L08

Nut

**

DAS
8
9-89

DAS
28
9-89

BAS
27
9-89

Location

Loc Qty

Loc Code

CA

101

m129682

101

GA

580

m133134

3

m134063

577

ST303

388

m133922

388

ST308

400

m134376

400

2/2

MS20426AD3-5

Purchased

No

110

Each

4,793.000

24

24 2/8

MS20426AD3-5

Rivet

**

DAS
8
9-89
DAS
28
9-89

Location

Loc Qty

Loc Code

GA

4144

4533

4144

ST312

649

4444

649

110

sf

545.1463

18

24 2/8

FG-778150-550-ROL

Purchased

No

*FG-778150-550-ROL *

7781 9oz Glass 50x125yd

**

Location

Loc Qty

Loc Code

CA2

545.1463415

M127701

545.146342

2sq yards

BAS
27
9-89

MAR 21 2016
DAS
28
9-89

March 18, 2016 10:19:18 AM

Shop Packet Print

Page 4

